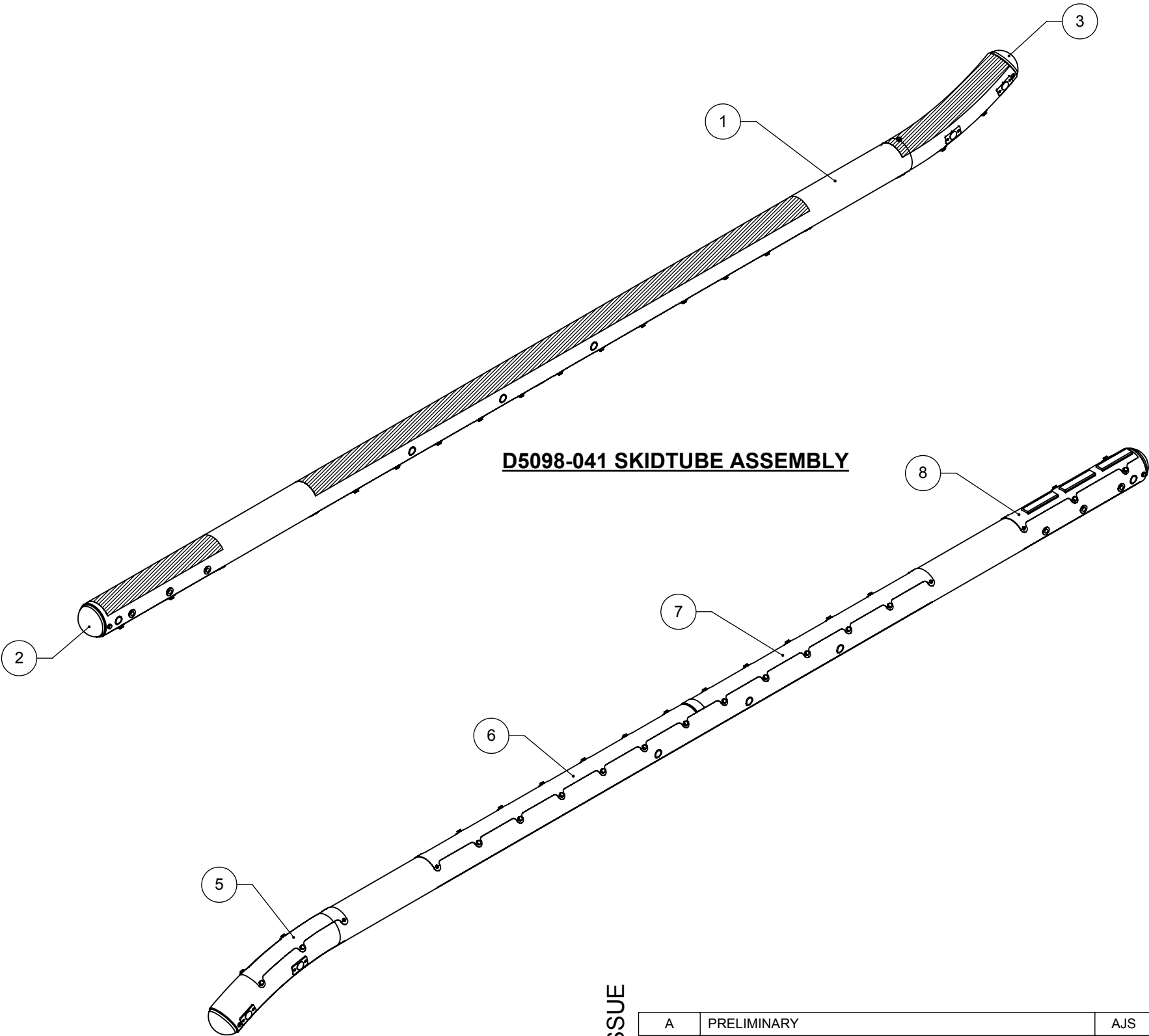


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5098-041	SKIDTUBE ASSEMBLY
1	1	D5098-051	SKIDTUBE ASSEMBLY (WELDMENT)
2	1	D2965	CAP
3	1	D2965-3	CAP
4	4	D3492-055	PLUG ASSY
5	1	D4918-1	WEARPLATE
6	1	D4918-3	WEARPLATE
7	1	D4918-5	WEARPLATE
8	1	D4918-047	WEARPLATE
9	30	AN3C4A	BOLT
10	3	AN3C5A	BOLT
11	2	AN526C1032-10	SCREW
12	33	NAS1149C0332R	WASHER
13	39	AELS-1032-130	INSERT

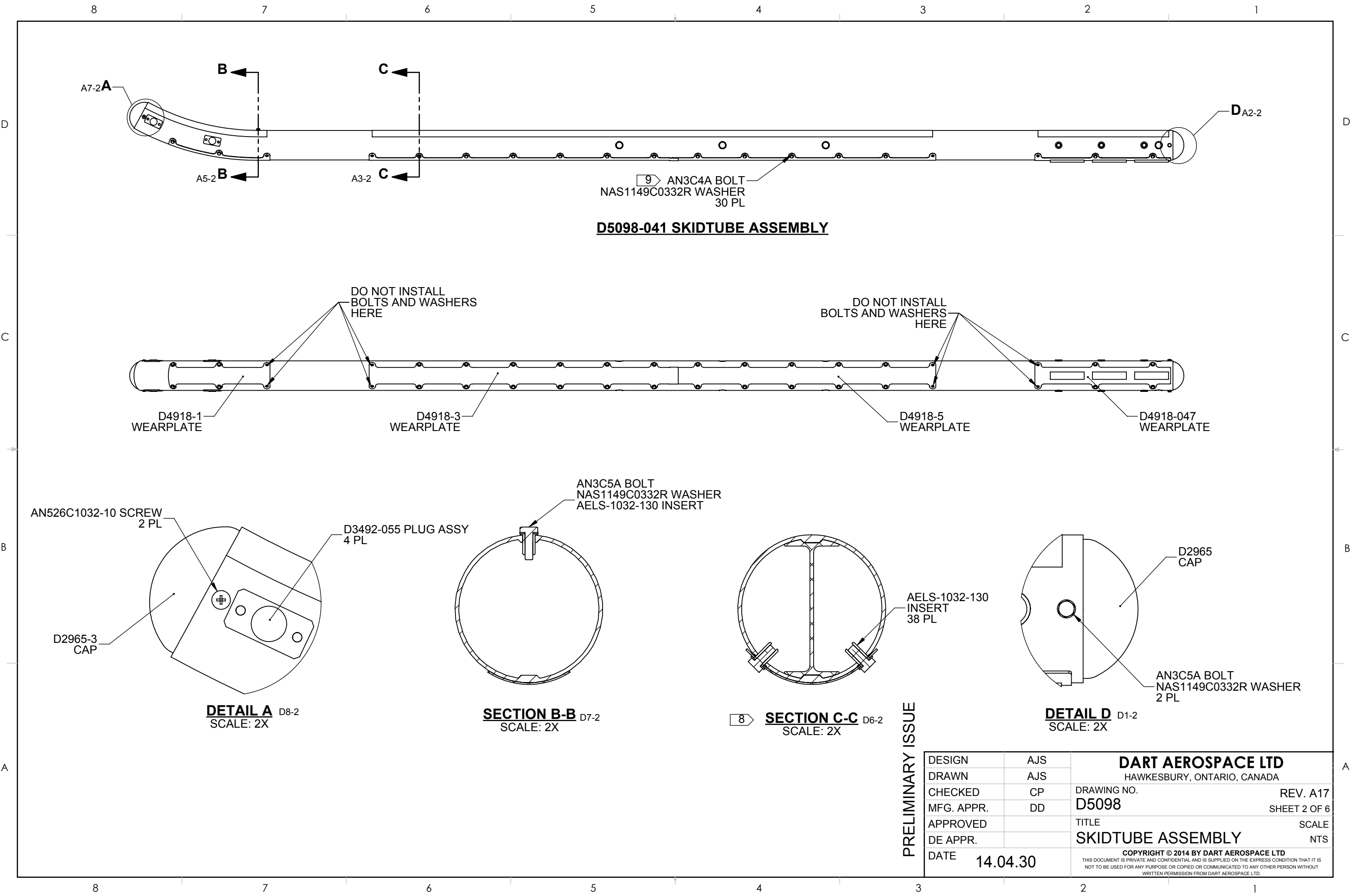


D5098-041 SKIDTUBE ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: INDENTIFY WITH DART PART NUMBER AND BATCH NUMBER PER DART QSI 044 6.4 ON THE ID OF THE TUBE, BEFORE INSTALLING D2965 CAP
 - 7) WEIGHT: 15.13 lbs
 - 8) INSTALL AELS-1032-130 PER SECTION C-C (38 PLACES)
 - 9) SEAL WEARPLATE BOLTS WITH SIKAFLEX-241/291

PRELIMINARY ISSUE

A	PRELIMINARY	AJS	14.04.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. A17
MFG. APPR.	DD	D5098	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE ASSEMBLY	NTS
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D5098-041 SKIDTUBE ASSEMBLY

DO NOT INSTALL
BOLTS AND WASHERS
HERE

DO NOT INSTALL
BOLTS AND WASHERS
HERE

D4918-1
WEARPLATE

D4918-3
WEARPLATE

D4918-5
WEARPLATE

D4918-047
WEARPLATE

AN526C1032-10 SCREW
2 PL

D3492-055 PLUG ASSY
4 PL

D2965-3
CAP

DETAIL A D8-2
SCALE: 2X

AN3C5A BOLT
NAS1149C0332R WASHER
AELS-1032-130 INSERT

SECTION B-B D7-2
SCALE: 2X

AELS-1032-130
INSERT
38 PL

SECTION C-C D6-2
SCALE: 2X

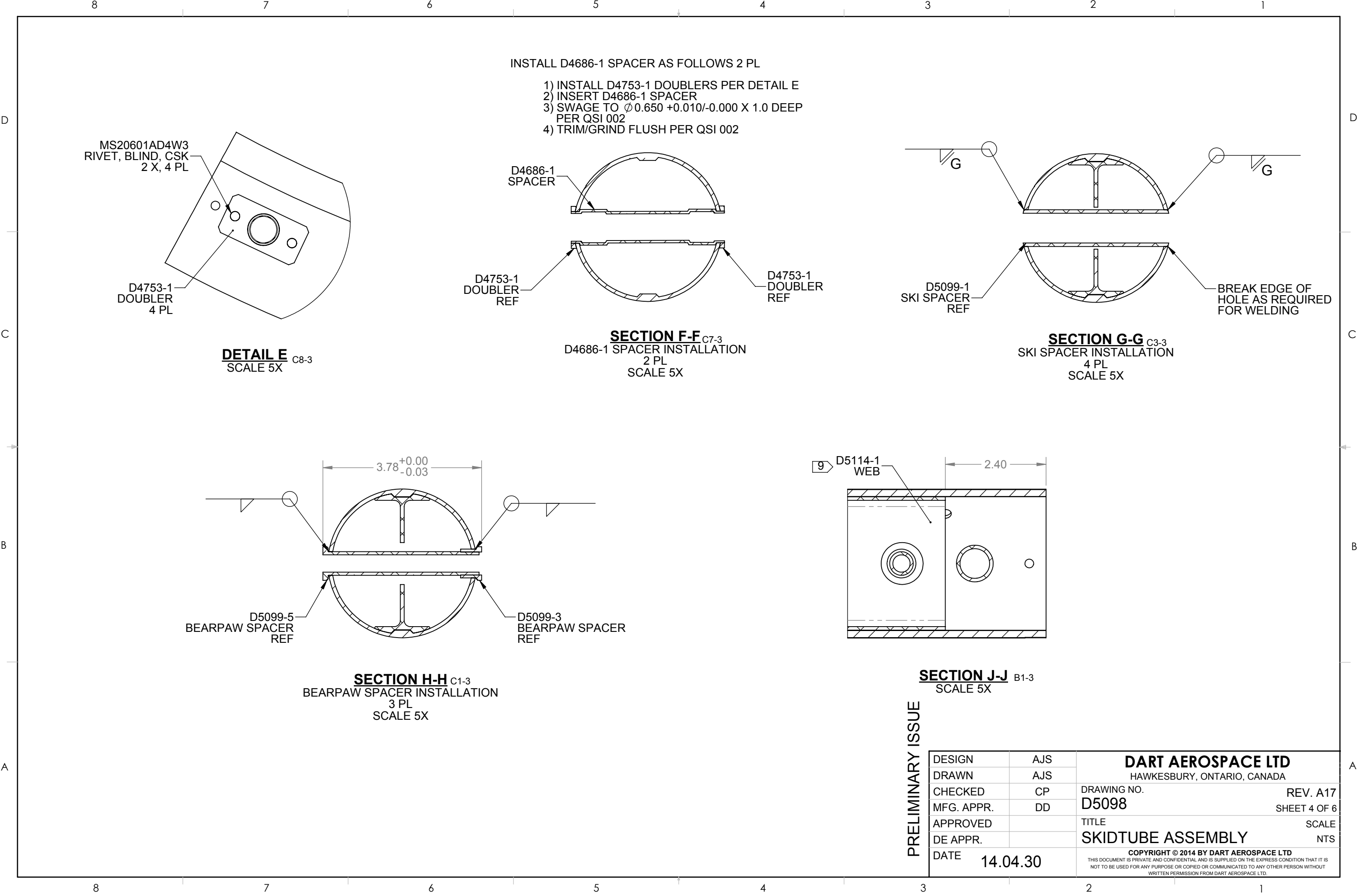
D2965
CAP

AN3C5A BOLT
NAS1149C0332R WASHER
2 PL

DETAIL D D1-2
SCALE: 2X

PRELIMINARY ISSUE

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DRAWN	AJS		
CHECKED	CP	DRAWING NO. D5098	REV. A17
MFG. APPR.	DD		SHEET 2 OF 6
APPROVED		TITLE SKIDTUBE ASSEMBLY	SCALE NTS
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DATE	14.04.30		



- INSTALL D4686-1 SPACER AS FOLLOWS 2 PL
- 1) INSTALL D4753-1 DOUBLERS PER DETAIL E
 - 2) INSERT D4686-1 SPACER
 - 3) SWAGE TO $\varnothing 0.650 +0.010/-0.000$ X 1.0 DEEP PER QSI 002
 - 4) TRIM/GRIND FLUSH PER QSI 002

DETAIL E C8-3
SCALE 5X

SECTION F-F C7-3
D4686-1 SPACER INSTALLATION
2 PL
SCALE 5X

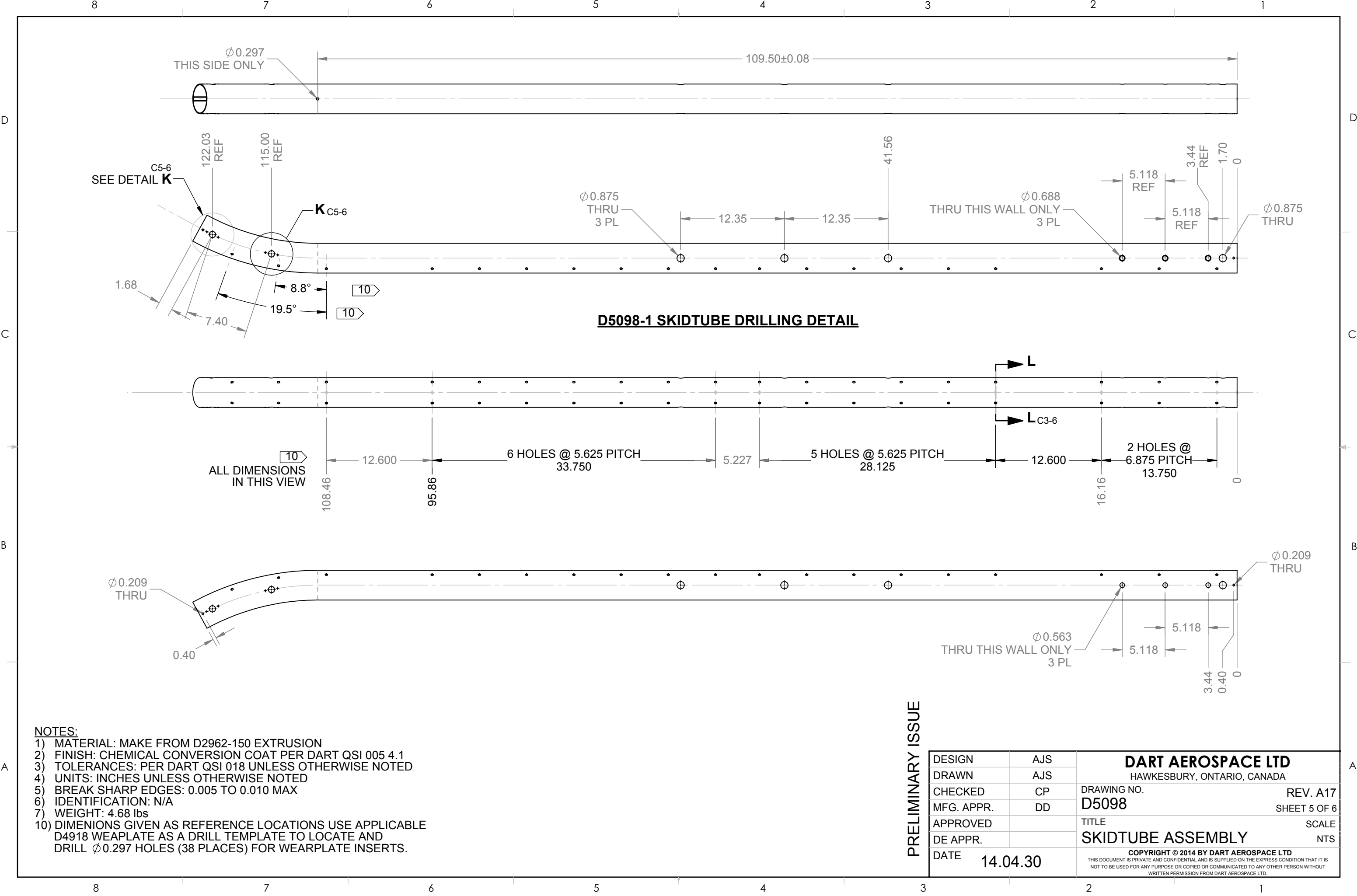
SECTION G-G C3-3
SKI SPACER INSTALLATION
4 PL
SCALE 5X

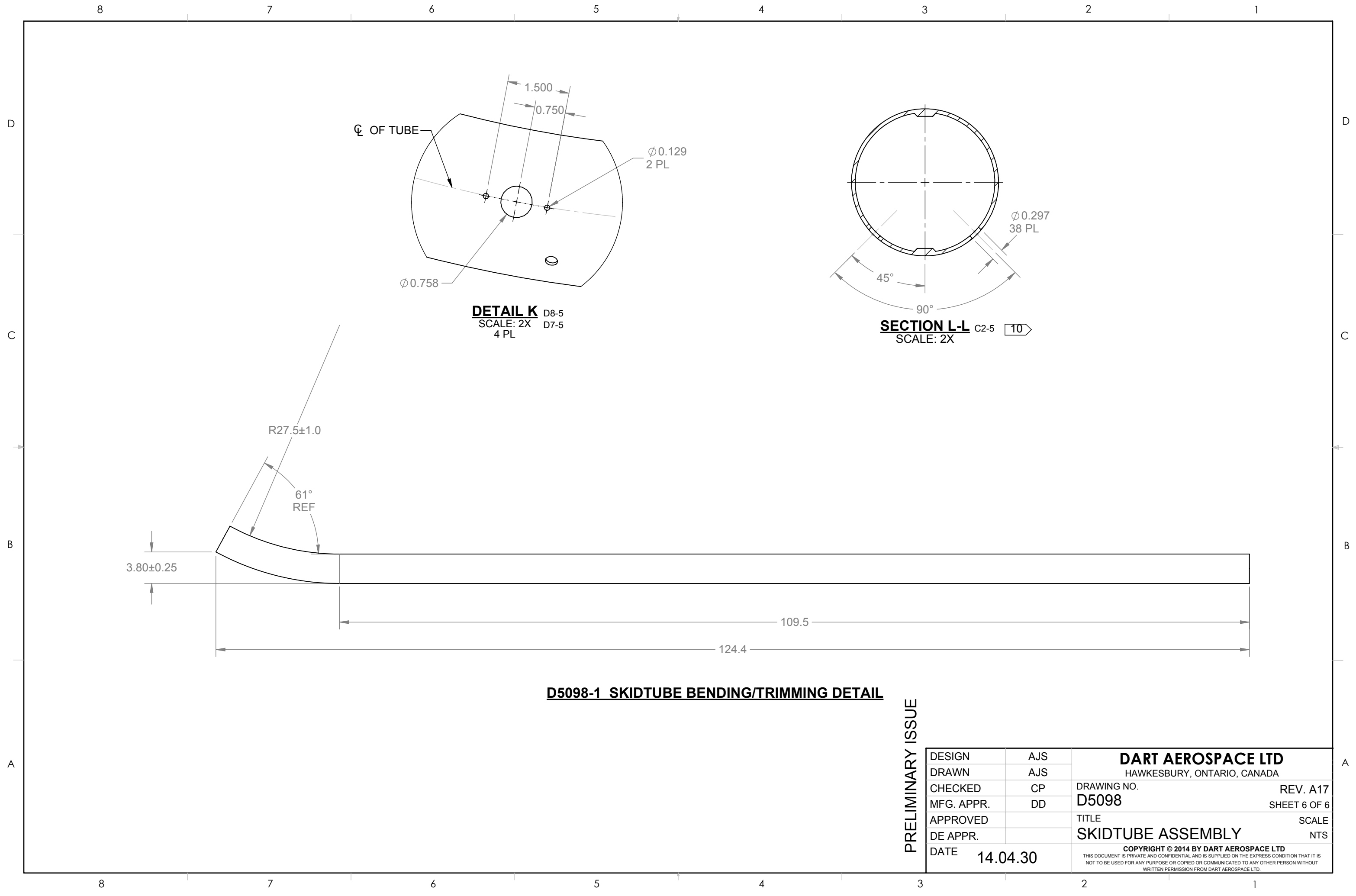
SECTION H-H C1-3
BEARPAW SPACER INSTALLATION
3 PL
SCALE 5X

SECTION J-J B1-3
SCALE 5X

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DETAIL K D8-5
SCALE: 2X D7-5
4 PL

SECTION L-L C2-5 10
SCALE: 2X

D5098-1 SKIDTUBE BENDING/TRIMMING DETAIL

PRELIMINARY ISSUE

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